

# Work Order ID 50944

July 28, 2009 6:46:39 AM

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Item ID: D3907-1

Accept

Revision ID: A

Item Name: Bushing

Start Date: 7/29/09

Start Qty: 20.00

Required Date: 8/03/09

Req'd Qty: 20.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

0.00



Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per Folio FA823  
& Dwg D3907

Dwg Rev:

folio Rev:

Deburr

09.07.28

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

09.07.28

80

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Item ID: D3907-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Bushing

Start Date: 7/29/09 Start Qty: 20.00



Cust Item ID:

Required Date: 8/03/09 Req'd Qty: 20.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120  QC Quality Control	QC8- Inspect parts - second check  Memo	0.00 0.00	S 09/07/29			80	0		
130  Packaging Packaging	Identify as per dwg & Stock Location: 139  Memo	0.00 0.00				09/1/29 (80)			
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00 0.00	09/07/29			29-07-09 B			

# Picklist Print

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Work Order ID: 50944



Parent Item: D3907-1RevA



Parent Item Name: Bushing

Start Date: 7/29/09

Required Date: 8/03/09

Comments:

Start Qty: 20.00

Required Qty: 20.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375		Purchased	No			100	f	15.7932	0.6000			



304 ROUND BAR 0.375

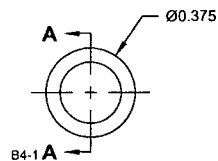


<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	20.06317895	
110166	7.59	
110472	6.41	
112058	6.06317895	

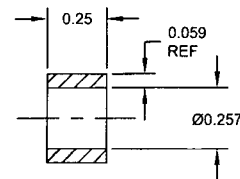
2.5'

07.07.28





**D3907-1 BUSHING**



**SECTION A-A** C5-1

**NOTES:**

1) MATERIAL: AISI 304/316 STAINLESS STEEL ROD  
REF DART SPEC M304R

OR: AISI 304/316 STAINLESS STEEL BAR  
REF DART SPEC M304B

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

**RELEASED**

A		NEW ISSUE		AJS	09.03.11
REV.		DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA			
DRAWN	AJS				
CHECKED		DRAWING NO.	D3907	REV. A	
MFG. APPR.		SHEET 1 OF 1			
APPROVED		TITLE	SCALE		
DE APPR.		BUSHING (BASKET REPAIR)			NTS
DATE	09.03.11	COPYRIGHT © 2009 BY DART AEROSPACE LTD			